

## Adsorption and desorption analysis of NO<sub>x</sub> and SO<sub>x</sub> on a Pt/Ba thin film model catalyst

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### Abstract

A NO<sub>x</sub> storage and reduction catalyst for automotive exhaust gas was investigated using a model catalyst consisting of a Pt/Ba thin film on a Si substrate. The NO<sub>x</sub> or SO<sub>x</sub> adsorption/desorption phenomena in the model catalyst were studied using EPMA, AES, XPS, and EELS by changing the treatment conditions, temperature, and atmosphere. Based on measuring the nitrogen and sulfur distributions, the following results were found: NO<sub>x</sub> was strongly adsorbed around an edge of platinum, and SO<sub>x</sub> was adsorbed on a barium oxide layer independent of the platinum distribution. The NO<sub>x</sub> adsorption around the platinum edge within a few micrometers was preferentially decreased; and the SO<sub>x</sub> adsorption around the platinum edge was decreased for a distance of a few nanometers. These visual results for NO<sub>x</sub> and SO<sub>x</sub> adsorption/desorption provided supporting evidence for the phenomenon occurring during practical use of NO<sub>x</sub> storage and reduction catalysts in the purification for automotive exhaust gases.

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*Keywords:* Sulfur poisoning; Lean-burn engine; NO<sub>x</sub> storage-reduction catalyst; Platinum; Barium

### 1. Introduction

Lean-burn engines and diesel engines are widely used to save fuel costs and to decrease vehicle emissions, such as CO<sub>2</sub>. However, cleaning up NO<sub>x</sub> exhaust emissions produced by engines under excess oxygen conditions is difficult. Scientists have been studying NO<sub>x</sub> elimination systems for many years. Recently, a system using a NO<sub>x</sub> storage and reduction (NSR) catalyst has been identified and developed as one of the best systems for eliminating NO<sub>x</sub> under excess oxygen conditions [1,2]. NSR catalysts can eliminate NO<sub>x</sub> under excess oxygen conditions by storing the NO<sub>x</sub> in “NO<sub>x</sub> storage materials,” such as barium oxide, sodium oxide, and potassium oxide. The stored NO<sub>x</sub> is then reduced to N<sub>2</sub> under appropriate conditions involving such reducing gases as H<sub>2</sub>, CO, and hydrocarbons. Through repetition of this cycle of NO<sub>x</sub> storage and reduction, the NSR catalyst purifies the NO<sub>x</sub>.

NSR catalysts are considered a significant technology for NO<sub>x</sub> purification and are now widely used. However, NO<sub>x</sub> stor-

age materials have been found to undergo a reaction whereby they also convert SO<sub>x</sub> to sulfate and thereby lose the ability to store NO<sub>x</sub> [3]. This so-called “SO<sub>x</sub> poisoning” is recognized as one of the greatest problems hindering the wider use of NSR catalysts, and ways to overcome the SO<sub>x</sub> poisoning effect have been widely studied [4,5]. SO<sub>x</sub> poisoning can be removed using the following reactions, shown here with barium oxide as an example:



and



We believe that there are four important reactions besides SO<sub>x</sub> poisoning and recovery to consider when applying the NSR as an automotive exhaust: NO<sub>x</sub> adsorption, NO<sub>x</sub> desorption, SO<sub>x</sub> adsorption, and SO<sub>x</sub> desorption. Various studies have investigated these four reactions, leading to the following observations:

- The spillover of NO<sub>x</sub> between the precious metal and the NO<sub>x</sub> storage material plays an important role [6–8].

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- The desorbed  $\text{NO}_x$  is reduced to  $\text{N}_2$  over a precious metal [1,9,10].
- The smaller the crystallite size of the sulfate, the greater the rate of  $\text{SO}_x$  desorption and recovery of the  $\text{NO}_x$  storage material [11–14].
- The inclusion of precious metals accelerates the  $\text{SO}_x$  desorption reaction [12–14].

We also need to understand the spillover of  $\text{NO}_x$ ,  $\text{SO}_x$ , and the reducing gas, because the four reactions apparently occur mainly around the precious metal– $\text{NO}_x$  storage material interface. But such studies have not yet been widely performed, with the exception of investigations into the size of the precious metal and the barium oxide particles. Rigorously preparing an adequate model catalyst for the analysis of the spillover and arrange the precious metal and the  $\text{NO}_x$  storage material will provide valuable information for developing an NSR catalyst. However, analyzing the geometry has proven difficult, because the commonly used powder catalysts are very complicated and unsuited to investigating the spillover phenomenon. Hence we believed that for this analysis it would be more appropriate to design a simpler model catalyst on a flat substrate using thin film technology.

Our goal in this study is to obtain an image of the  $\text{NO}_x$  and  $\text{SO}_x$  reactions with reference to the arrangement of the precious metal and the  $\text{NO}_x$  adsorption material. In particular, we wish to derive the relationship for the distance between the precious metal and the  $\text{NO}_x$  adsorption material for each reaction. These results will be of assistance in developing an  $\text{NO}_x$  storage catalyst. Therefore, we performed a study of a simple model catalyst using a flat substrate and a thin film using electron probe microanalysis (EPMA), scanning electron microscopy (SEM), transmission electron microscopy (TEM), electron energy loss spectrometry (EELS), X-ray photoelectron spectroscopy (XPS), and Auger electron spectrometry (AES).

## 2. Experimental

### 2.1. Preparation of model catalysts

Barium oxide was selected as the  $\text{NO}_x$  storage material, and platinum was selected as the precious metal. Barium oxide was deposited to a thickness of 200 nm on a Si(110) substrate by a sputtering method using a barium peroxide target. After the barium oxide deposition, a 10 nm thick platinum layer was deposited through a  $50\ \mu\text{m}$  square-hole mask composed of Ni with a rectangular shape 0.5 cm in size. The thickness of the barium oxide and the platinum were estimated using a combination of a crystal vibration method and the time taken for deposition. The Si substrate was rotated during the barium oxide deposition for a flat film but was not rotated during the Pt deposition for the shape edge of Pt. Because of the differences in the rotation of the Si substrate, the thickness of the Ba film becomes uniform; however the thickness of each Pt-deposited square island differed depending on location. Fig. 1 illustrates the Pt/BaO<sub>x</sub>/Si model catalyst used for the EPMA, SEM, XPS, and AES analy-

ses. We define this sample (before any subsequent treatment) as the “fresh state.”

Fig. 2 shows an SEM image of the Pt/BaO<sub>x</sub>/Si model catalyst in the fresh state before any treatment. The smooth bright area is the site of the Pt deposition, which has a rounded edge. The surface of the area of Ba deposition was not smooth, appearing more like fish scales. The distributions of the Pt and Ba were mapped as an EPMA image, as shown in Fig. 3. The distribution of the Pt on the left side was sharp, whereas the distribution on the right side was broader because the Pt was deposited from the left direction through a shadow mask. The shape of the Pt deposition on the left edge of the shadow mask was clear, but on the right side of the mask the evaporated Pt atoms could encroach into the space between the mask and the Si substrate. The BaO<sub>x</sub> film was thinner around the edge of the Pt than in the other areas, due to the Pt deposition. The surface distribution of Pt and Ba was mapped by AES (Fig. 4), which is considered an appropriate surface analysis technique. The surface distribution of the Pt was sharper than the bulk distribution measured by EPMA, and Ba was detected in all areas except those in which Pt deposition occurred. Because it is recognized that the model catalyst obtained thusly is almost the same as

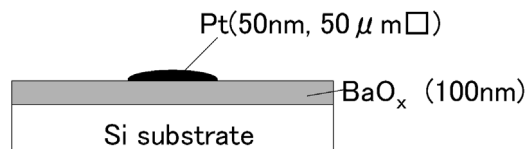


Fig. 1. Pt/BaO<sub>x</sub>/Si model catalyst for EPMA and AES analysis.

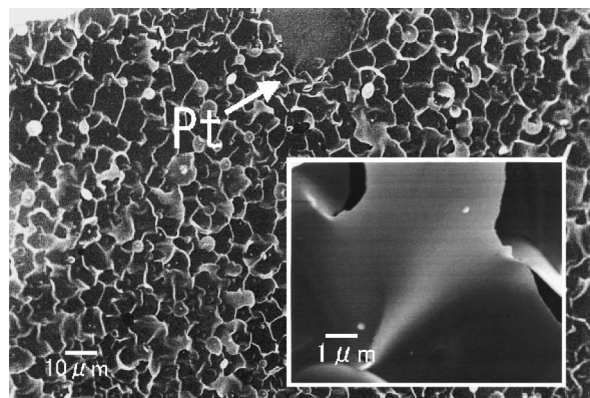


Fig. 2. SEM image of Pt/BaO<sub>x</sub>/Si model catalyst.

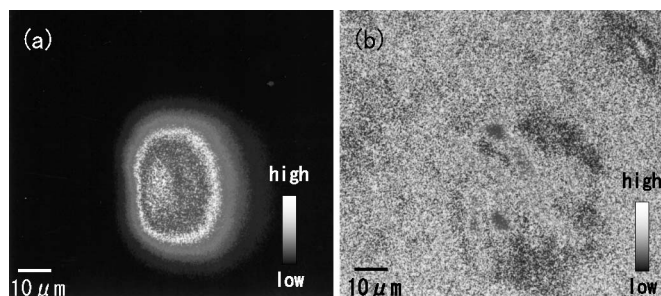


Fig. 3. EPMA image of Pt/BaO<sub>x</sub>/Si model catalyst: (a) Pt and (b) Ba distribution.

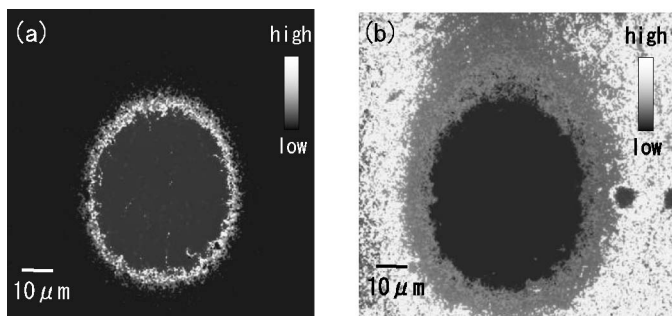


Fig. 4. AES image of Pt/BaO<sub>x</sub>/Si model catalyst: (a) Pt and (b) Ba distribution.

that shown in Fig. 1 in the micrometer range, we decided to perform further analysis of the NSR catalyst reaction.

AES was originally considered an appropriate method for measuring the distribution of Pt, Ba, N, and S because its sensitivity and spatial resolution are superior to that of EPMA. But in this instance, we had to revise our ideas about using AES as a method for analyzing the distribution of these elements. The electron beam used as the probe in AES caused some blackening of the areas with low distributions of Ba, except for the areas in which Pt was deposited. It is concluded that in our experiment AES can be used for the Pt area analysis but not for the barium area, because the electron beam is believed to damage and contaminate the barium oxide. The results of the AES analysis seem to be affected by contamination and the state of the barium oxide; therefore, EPMA was the main analysis technique.

## 2.2. Gas treatment and characterization of model catalysts

The model catalyst was found to be adequate for our analysis; therefore, we treated the model catalyst with four sets of conditions to simulate the four reactions that are important in the production of a practical NSR catalyst: NO<sub>x</sub> adsorption, NO<sub>x</sub> desorption, SO<sub>x</sub> adsorption, and SO<sub>x</sub> desorption.

The NO<sub>x</sub> treatment used to simulate the NO<sub>x</sub> adsorption was as follows. The Pt/BaO<sub>x</sub>/Si model catalyst was heated in an NO<sub>x</sub> atmosphere at 476, 573, and 673 K for 1 h to store NO<sub>x</sub> in the model catalyst. A reduction process under H<sub>2</sub> was then carried out to simulate NO<sub>x</sub> desorption, as follows. The Pt/BaO<sub>x</sub>/Si model catalyst that had been heated in NO<sub>x</sub> was further heated at 523 and 623 K in an H<sub>2</sub> atmosphere for 1 h to release the stored NO<sub>x</sub> from the model catalyst. The details of each of these atmospheres are summarized in Table 1. The surface shapes of these model catalysts were observed using SEM. The bulk distributions of Pt and Ba around each sample were measured using EPMA.

The simulated SO<sub>x</sub> treatment was as follows. The Pt/BaO<sub>x</sub>/Si model catalyst was heated in a SO<sub>x</sub> atmosphere at 573, 673, 773, and 873 K for 1 h to adsorb SO<sub>x</sub> onto the model catalyst. After the SO<sub>x</sub> treatment, the Pt/BaO<sub>x</sub>/Si model catalyst was heated in an H<sub>2</sub> atmosphere at 873, 923, and 973 K for 30 min to simulate the SO<sub>x</sub> desorption.

After the above treatments, each sample was analyzed using a two-dimensional analysis by EPMA and AES. Each sample

Table 1  
Treatment atmosphere

Treatment	Atmosphere
NO <sub>x</sub>	NO 2%:N <sub>2</sub> 350 cc/min, NO (2%) 100 cc, O <sub>2</sub> 50 cc
SO <sub>x</sub>	SO <sub>x</sub> 0.2%:N <sub>2</sub> 800 cc/min, SO <sub>2</sub> (2%) 100 cc, O <sub>2</sub> 100 cc
H <sub>2</sub>	H <sub>2</sub> 5%:N <sub>2</sub> 950 cc/min, H <sub>2</sub> 50 cc

was also analyzed to reveal the extent of the NO<sub>x</sub> and SO<sub>x</sub> diffusions into the BaO<sub>x</sub> thin film. This depth information was obtained to compare the molar ratios of N/Ba and S/Ba obtained by EPMA and XPS, because EPMA measures to a micrometer depth, whereas XPS measures to a depth of a few nanometers. The molar ratio of N/Ba indicates the ratio of “NO<sub>x</sub> storage barium oxides” to “free barium oxides” (those not used to store NO<sub>x</sub>). The same approach was adapted to determine SO<sub>x</sub> adsorption and release by measuring the molar ratio of S/Ba.

Oxidizing conditions for a few minutes and reducing conditions for a few seconds were alternately repeated to eliminate NO<sub>x</sub> in exhaust gas simulating realistic engine operation. The treatment duration of our experiment, one hour, seems to be longer than that of realistic engine operation. We suppose that the long duration of our experiment is suitable for a duration test; an automotive catalyst is usually used for about 10,000 h. Analysis of the shorter duration is interesting and is affected more by the surface of barium nitrate [15] and sulfate [16]. The shorter duration time decreases the amounts of nitrate and sulfide, making it more difficult to measure the distribution of N and S. Other methods for surface analysis may be needed.

Regarding gas conditions, practical exhaust gases involve CO<sub>2</sub> and H<sub>2</sub>O. The kinds of gas have some effect on NSR [17–19] and merit investigation. We consider the study of treatment duration and gas conditions subjects of future investigation using this model catalyst.

## 3. Results

### 3.1. NO<sub>x</sub> adsorption and reduction of the Pt/BaO<sub>x</sub>/Si model catalyst

An appropriate model catalyst was obtained, and the NO<sub>x</sub> adsorption and reduction over the Pt/BaO<sub>x</sub>/Si model catalyst were investigated. Fig. 5 shows an SEM image of the model

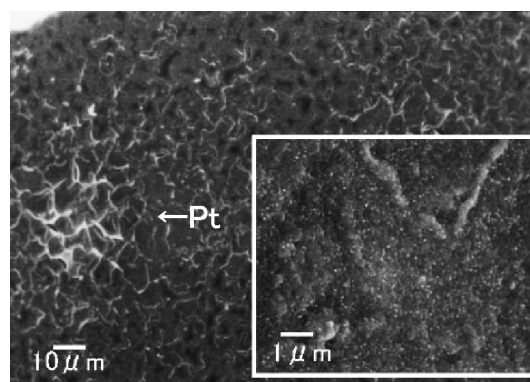


Fig. 5. SEM image of Pt/BaO<sub>x</sub>/Si model catalyst after 673 K NO<sub>x</sub> treatment.

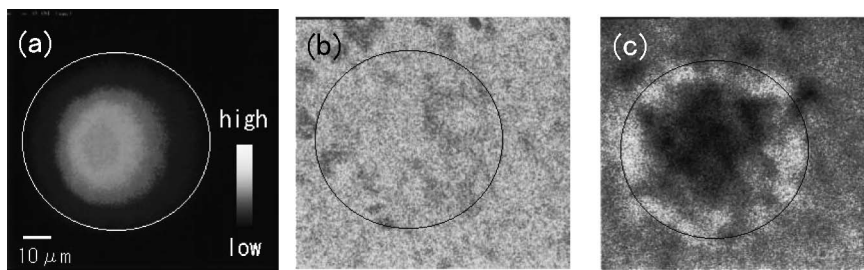


Fig. 6. EPMA image of Pt/BaO<sub>x</sub>/Si model catalyst after 673 K NO<sub>x</sub> treatment: (a) Pt, (b) Ba and (c) N distribution.

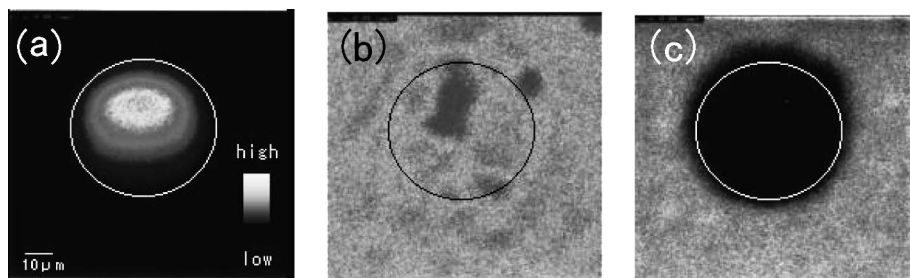


Fig. 7. EPMA image of Pt/BaO<sub>x</sub>/Si model catalyst after 673 K NO<sub>x</sub> treatment followed by 523 K H<sub>2</sub> treatment: (a) Pt, (b) Ba and (c) N distribution.

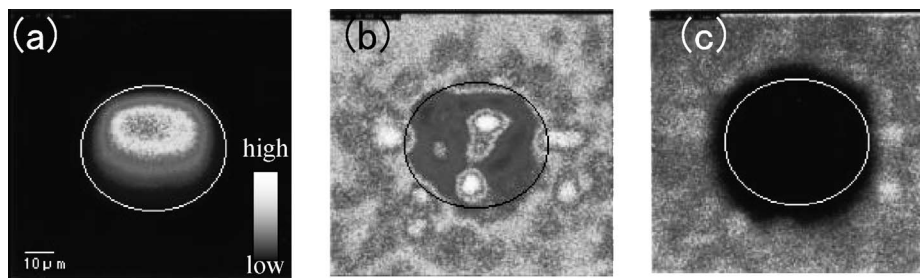


Fig. 8. EPMA image of Pt/BaO<sub>x</sub>/Si model catalyst after NO<sub>x</sub> treatment followed by 623 K H<sub>2</sub> treatment: (a) Pt, (b) Ba and (c) N distribution.

catalyst after the NO<sub>x</sub> treatment. The surface of the Ba became smoother and the contrast with the Pt area became weaker than in the fresh state before treatment in the image with the 10- $\mu$ m scale bar in Fig. 5. Small particle sizes of Ba became visible at higher magnification as shown in the image with the 1- $\mu$ m scale bar in Fig. 5. Similar picture of small particles on flat large planes after the NO<sub>x</sub> treatment is also reported as small Ba(NO<sub>3</sub>)<sub>2</sub> particles on stable flat Ba(NO<sub>3</sub>)<sub>2</sub> particles in NSR catalyst using BaO/Al<sub>2</sub>O<sub>3</sub> catalyst [20].

The distributions of Pt, Ba, and N were mapped as an EPMA image, as shown in Fig. 6. The white circle indicates an area in which Pt was detected. N was detected over the entire sample, and the concentration of N seemed to be higher around the edge of the Pt than in the other regions. The edge of the Pt area became blurred in comparison with its appearance before the NO<sub>x</sub> treatment.

Samples of the Pt/BaO<sub>x</sub>/Si model catalyst that had been treated by the NO<sub>x</sub> treatment described above were reduced under H<sub>2</sub> at either 523 or 623 K. The results of these processes are shown in Figs. 7 and 8. The NO<sub>x</sub> stored in the model catalyst was reduced in and around the Pt area. The width of the reduced material around the Pt was a few micrometers in both cases.

When the H<sub>2</sub> treatment temperature was increased to 623 K (Fig. 8), the distribution of Ba became nonuniform.

### 3.2. SO<sub>x</sub> adsorption and reduction above the Pt/BaO<sub>x</sub>/Si model catalyst

The SO<sub>x</sub> adsorption and reduction were also investigated for the Pt/BaO<sub>x</sub>/Si model catalyst using the same technique used for the NO<sub>x</sub> adsorption and reduction analysis. Fig. 9 shows an SEM image of the Pt/BaO<sub>x</sub>/Si model catalyst after the SO<sub>x</sub> treatment at 673 K. The area around the Pt was blackened, and submicrometer-size particles appeared on the surface of the barium area, as shown in the image with the 1- $\mu$ m scale bar in Fig. 5. The distribution of the S was mapped as the EPMA image shown in Fig. 10. S was detected all over the sample. We attempted to measure the distribution of S on the Pt using AES, because S may strongly adsorb on the surface of Pt [21,22]. But because no S was detected on the Pt surface, as shown in Fig. 11, we concluded that the S was adsorbed mainly on the barium oxide. Pt played an important role in oxidizing the NO to NO<sub>2</sub> in the NO<sub>x</sub> adsorption, but did not take part in the SO<sub>x</sub> adsorption. This finding

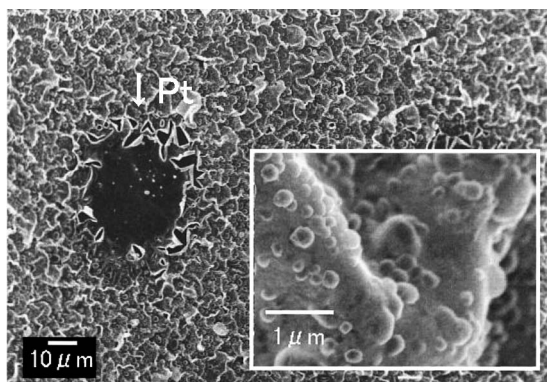


Fig. 9. SEM image of Pt/BaO<sub>x</sub>/Si model catalyst after 673 K SO<sub>x</sub> treatment.

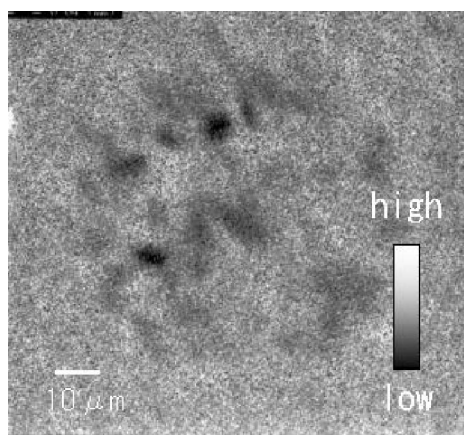


Fig. 10. S distribution measured by EPMA of Pt/BaO<sub>x</sub>/Si model catalyst after 673 K SO<sub>x</sub> treatment.

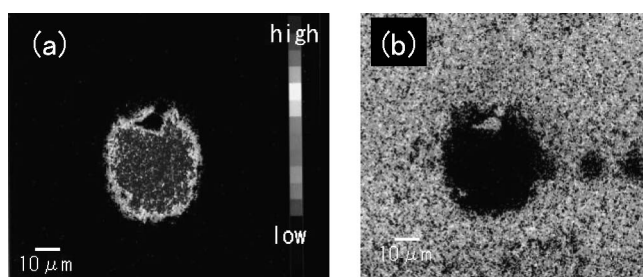


Fig. 11. AES image of Pt/BaO<sub>x</sub>/Si model catalyst after 673 K SO<sub>x</sub> treatment: (a) Pt and (b) S distribution.

was also reported in a number of studies on the sulfur deactivation of alumina-supported Pt catalysts that found that under lean conditions, SO<sub>2</sub> is oxidized to SO<sub>3</sub> independent of Pt [23].

The Pt/BaO<sub>x</sub>/Si model catalyst that had undergone the SO<sub>x</sub> treatment was reduced under H<sub>2</sub> at 873, 923, and 973 K. All of the EPMA results concerning the distributions of Pt, Ba, and S are shown in Fig. 12. The SO<sub>x</sub> in the model catalyst was further reduced at increasing temperatures. The width of the area of the reduced S around the Pt was below the spatial resolution of the EPMA technique, which measures on a micrometer scale. A detailed analysis of the width of the SO<sub>x</sub> desorption around

the Pt was investigated using a nanoscale TEM analysis of the BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst.

### 3.3. SO<sub>x</sub> reduction over a BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst on an Au mesh

The width of the SO<sub>x</sub> reduction area of Ba(SO<sub>4</sub>)<sub>2</sub> around the Pt could not be clarified by the EPMA analysis, because it was considered below the micrometer scale based on the resolution of the EPMA instrument. Therefore, the width of the SO<sub>x</sub> reduction area around the Pt was investigated by TEM analysis with nanometer resolution.

Fig. 13 shows the BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst used for the TEM analysis. The model catalyst was produced as follows. An 80 nm film of Al<sub>2</sub>O<sub>3</sub> was deposited by a sputtering method onto a NaCl crystal. The Al<sub>2</sub>O<sub>3</sub> film was peeled off in water, from which the floating Al<sub>2</sub>O<sub>3</sub> film was skimmed off using an Au mesh. This mesh was then treated in air at 873 K for 1 h, after which a 0.2 nm Pt layer was also deposited on the mesh by a sputtering method and treated in air at 873 K for 1 h to create Pt particles. A 1.8 nm layer of barium oxide was then deposited on this Pt/Al<sub>2</sub>O<sub>3</sub> and treated in air at 873 K for 1 h. The Ba/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst was analyzed by TEM with EELS capability (HF-2200, Hitachi High Technologies) after SO<sub>x</sub> treatment and subsequent H<sub>2</sub> treatment. The SO<sub>x</sub> treatment was performed at 673 K in SO<sub>x</sub> atmosphere (as indicated in Table 1) for 30 min, and the subsequent H<sub>2</sub> treatment was performed at 873 K in H<sub>2</sub> atmosphere for 30 min.

Fig. 14 shows a TEM image and EELS images of the BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst after SO<sub>x</sub> treatment at 673 K. Ba was uniformly deposited, and SO<sub>x</sub> was adsorbed on the BaO<sub>x</sub>. Fig. 15 shows a TEM image and EELS images of the BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst after SO<sub>x</sub> treatment at 673 K followed by an H<sub>2</sub> treatment at 873 K. Because the area where the Pt existed was almost the same as the area of decreased S (by TEM analysis with nanometer resolution), the SO<sub>x</sub> desorption was confirmed as occurring easily in a confined area of less than a few nanometers around the Pt.

### 3.4. Diffusion of NO<sub>x</sub> and SO<sub>x</sub> into the BaO<sub>x</sub> thin film

Fig. 16 shows a comparison between the bulk and the surface distributions of N and S (measured by EPMA and XPS) in the Pt/BaO<sub>x</sub>/Si model catalyst after the NO<sub>x</sub> and SO<sub>x</sub> treatments. The intensities of the N and S signals were normalized to commercially available Ba(NO<sub>3</sub>)<sub>2</sub> and BaSO<sub>4</sub> (Kojundo Chemical Laboratory). Surface N/Ba and S/Ba ratio were always considered higher than the bulk ratios, because both NO<sub>x</sub> and SO<sub>x</sub> gas were contacted with the Ba oxide surface. The surface distribution of N was almost proportional to the bulk distribution, as shown in Fig. 16a; however, the surface distribution of S was not proportional at low temperature (below 773 K). The bulk distribution of S became proportional to the surface distribution at high temperature (873 K). This fact indicated that NO<sub>x</sub> was uniformly adsorbed into the BaO<sub>x</sub>, whereas SO<sub>x</sub> was adsorbed from the surface of the BaO<sub>x</sub> at low temperature.

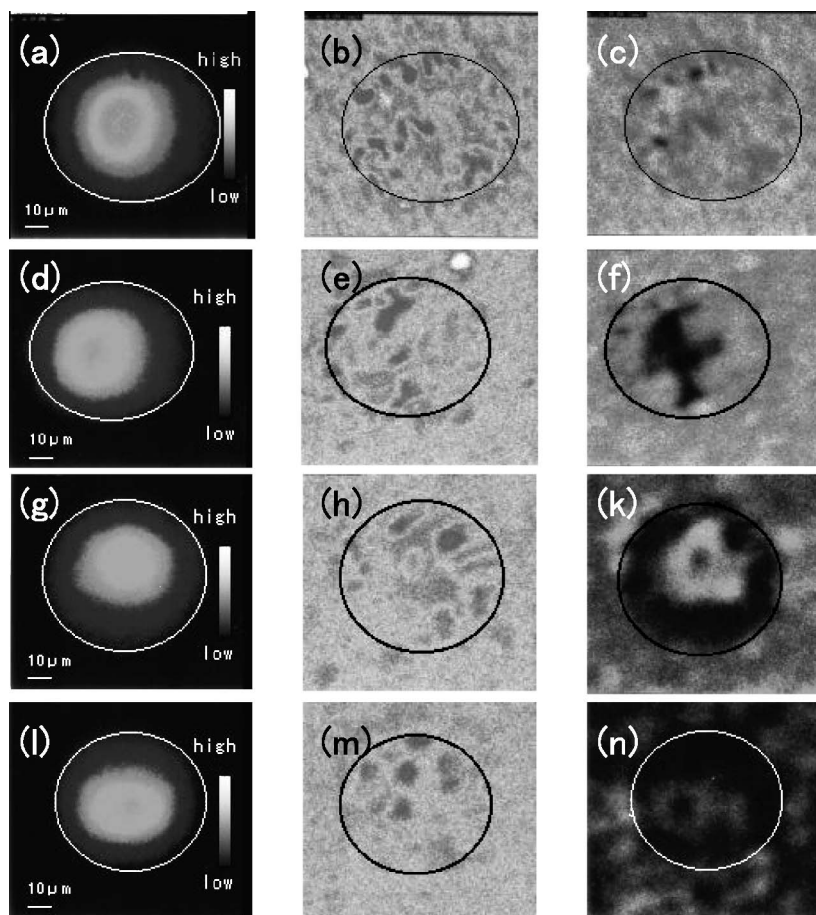


Fig. 12. EPMA image of Pt/BaO<sub>x</sub>/Si model catalyst; after 673 K SO<sub>x</sub> treatment, (a) Pt, (b) Ba and (c) S distribution; after the SO<sub>x</sub> treatment followed by 873 K H<sub>2</sub> treatment, (d) Pt, (e) Ba and (f) S distribution; after 923 K H<sub>2</sub> treatment, (g) Pt, (h) Ba and (k) S distribution; after 973 K H<sub>2</sub> treatment, (l) Pt, (m) Ba and (n) S distribution.

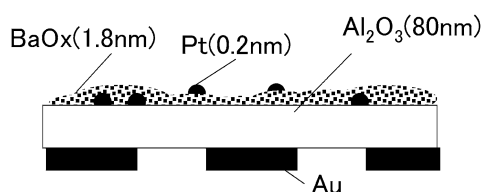


Fig. 13. BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst for TEM analysis.

#### 4. Discussion

The differences among four main reactions—NO<sub>x</sub> adsorption, NO<sub>x</sub> desorption, SO<sub>x</sub> adsorption, and SO<sub>x</sub> desorption—must be considered when designing a practical NSR catalyst

for automotive exhaust. NO<sub>x</sub> adsorption, termed “NO<sub>x</sub> storage” in this context, occurs as follows. NO is oxidized to NO<sub>2</sub>, and the NO<sub>2</sub> reacts with barium oxides or barium carbonate to form barium nitrate. This mechanism is adapted for the SO<sub>x</sub> adsorption. SO<sub>x</sub> adsorption, termed “SO<sub>x</sub> poisoning” in this context, reduces NO<sub>x</sub> storage capability.

The strongest adsorption sites for NO<sub>x</sub> and SO<sub>x</sub> are considered to be those around the Pt. NO<sub>x</sub> seemed to be adsorbed more readily around Pt than at the other sites (Fig. 7c); however, SO<sub>x</sub> was adsorbed on the BaO<sub>x</sub> regardless of the presence or absence of Pt.

The decomposition of Ba(NO<sub>3</sub>)<sub>2</sub> was suggested to occur first within a few micrometers around the Pt (Fig. 8). This image,

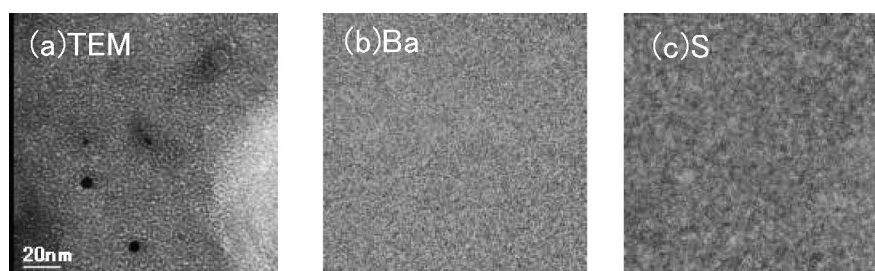


Fig. 14. TEM image and EELS image of BaO<sub>x</sub>/Pt/Al<sub>2</sub>O<sub>3</sub> model catalyst; after 673 K SO<sub>x</sub> treatment, (a) TEM, (b) Ba and (c) S distribution; the dark area indicates low concentration.

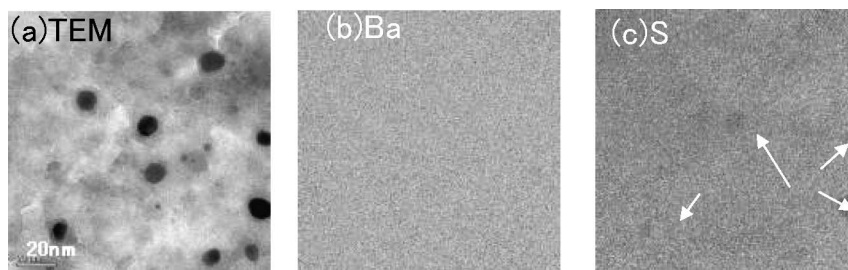


Fig. 15. TEM image and EELS image of  $\text{BaO}_x/\text{Pt}/\text{Al}_2\text{O}_3$  model catalyst; after 873 K  $\text{H}_2$  treatment followed by 673 K  $\text{SO}_x$  treatment: (a) TEM, (b) Ba and (c) S distribution, the dark area indicates low concentration.

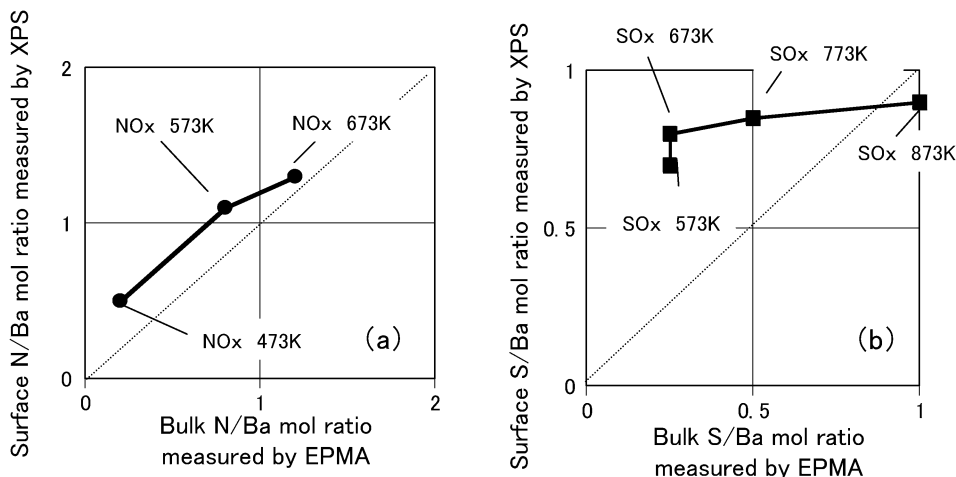


Fig. 16. Comparison between bulk and surface distribution of N and S measured by EPMA and XPS of  $\text{Pt}/\text{BaO}_x/\text{Si}$  model catalyst.

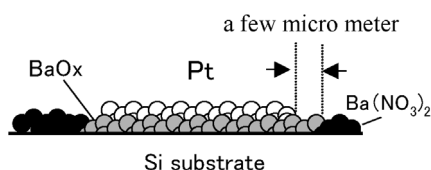


Fig. 17. View of reduction of  $\text{Ba}(\text{NO}_3)_2$  around Pt.

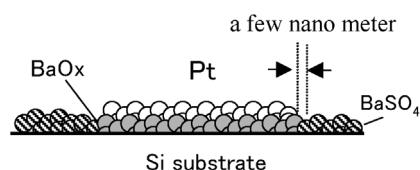


Fig. 18. View of reduction of  $\text{BaSO}_4$  around Pt.

shown in Fig. 17, may provide insight into why only 20% of the Ba compound seems to work as an  $\text{NO}_x$  storage material immediately after the catalysts are produced [24]. The amount of  $\text{NO}_x$  storage depends on the number and size of the precious metal particles. When the amount of precious metal increases, the  $\text{Ba}(\text{NO}_3)_2$  decomposition area increases, and when the particle size increases, the  $\text{NO}_x$  reduction area decreases. It has also been recently suggested that a “special area” of  $\text{NO}_x$  decomposition exists around the Pt particles [6,14,25].

It has been suggested that the reduction of  $\text{BaSO}_4$  occurs within a few nanometers around the Pt as opposed to within a few micrometers of the  $\text{Ba}(\text{NO}_3)_2$  decomposition. Two types of barium sulfates have been identified, bulk and surface, and platinum does not influence the reduction of bulk barium sulfates [17,26]. The difficulty eliminating S from  $\text{BaSO}_4$  is reportedly caused by the formation of  $\text{BaS}$  on reducing condition, which is stable even at high temperature (1073 K) [11]. The reduction scheme for the  $\text{BaSO}_4$  could be as illustrated in Fig. 18. The amount of Ba compounds that act as  $\text{NO}_x$  storage materials decreases

under normal engine operation, including the  $\text{SO}_x$  regeneration process. Barium compounds within a few nanometers around the Pt can ultimately work as  $\text{NO}_x$  storage materials.

The differences in the decomposition processes of  $\text{Ba}(\text{NO}_3)_2$  and  $\text{BaSO}_4$  can be attributed to a spillover of hydrogen atoms. The currently accepted hydrogen spillover mechanism involves the migration of hydrogen atoms from a metal, which enables the dissociation of hydrogen molecules toward the acceptor material [27,28]. In particular, the decomposition of small  $\text{BaSO}_4$  crystallites can be affected by hydrogen spillover [26]. The active hydrogen atoms are created on the Pt site and the spillover hydrogen atoms move toward the surface of the  $\text{Ba}(\text{NO}_3)_2$  or  $\text{BaSO}_4$ . This model is essentially the same as that for  $\text{H}_2$  on  $\text{Pt}/\text{TiO}_2$  [29,30]. The difference in area between these two kinds of reduction may be caused by the mobility of the hydrogen atoms and the reactivity of the hydrogen atoms with the  $\text{Ba}(\text{NO}_3)_2$  or the  $\text{BaSO}_4$ . Alternatively, the differences may be due to the differences in  $\text{NO}_2$  and  $\text{SO}_3$  spillover, because it has been reported that NO migration may originate from the

decomposition of barium nitrate to the noble metal sites via spillover [7]. For an NO<sub>x</sub> storage catalyst to maintain a high activity as an NSR catalyst, the interface area between the Pt and the barium compounds must remain high.

Finally, we discuss in more detail the bulk and surface distributions of N/Ba and S/Ba ratio in the Pt/BaO<sub>x</sub>/Si model catalyst after NO<sub>x</sub> and SO<sub>x</sub> treatments, as shown in Fig. 16. It is well known that in the presence of SO<sub>2</sub>, bulk sulfate is readily formed in these systems [14–16,21,27]. However, under normal operating conditions of oscillating lean/rich cycles, there is little evidence that bulk nitrates are formed [20,31]. At first glance, these findings seem to contradict those shown in Fig. 16; however, these differences can be reconciled by distinguishing between the surface of particles and the surface (top) of film. The film of barium oxide in the model catalyst is composed of small barium oxide particles, and the findings in the literature are adapted to these small particles. The small particles can readily become bulk sulfate in sequence from the surface of the film in the SO<sub>x</sub>. It is difficult for SO<sub>x</sub> to reach the bottom of film. On the other hand, only the surface of each particle can form nitrate. The BaO<sub>x</sub> film gradually becomes barium nitrate from the top to the bottom at low temperature.

## 5. Conclusion

Thin film was designed as a NO<sub>x</sub> storage catalyst and investigated with respect to NO<sub>x</sub> and SO<sub>x</sub> adsorption/desorption using EPMA, AES, XPS, and EELS. NO<sub>x</sub> and SO<sub>x</sub> were adsorbed all over the model catalyst; however, NO<sub>x</sub> desorption occurred preferentially in an area a few micrometers around the platinum and was suppressed at all other sites, whereas SO<sub>x</sub> desorption occurred preferentially in an area a few nanometers wide around the platinum.

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